

# Honeycomb treatment Procedure

## Method

### 1 Before treatment

Before the treatment, the surface has a honeycomb damage with a depth of 0 to 20 mm or less.



### 2 Applying the base

Moisten with cement primer and apply Repair Resin. Apply slightly higher than the surface, as you will scrape later in the procedure.



### 3 Scraping

When it starts hardening, scrape off the excess material with a scraper. If the repairing surface is large, wait until the material is completely dry, then grind with a #80 level grinding wheel for the best result.



### 4 After Scraping

How the surface should look after 3.



### 5 Base adjustment

When the material is thoroughly dry, apply a thin layer of cement primer first, then apply a thin layer of C Repair Lining with a trowel.  
\*This process is for preventing efflorescence to occur, blurring the border, and for the pigment to show better.



### 6 Scrubbing

When the material is dry, scrub with #600 sandpaper to blur the border as much as possible.



### 7 Color adjustment

Spray C Repair Color a small amount at a time, to blur the border of the base and to adjust the color.  
\*To create the best color, mix with Tone Color or another C Repair Color, and try to match the lighter colored parts of the surface.colored parts of the surface.



### 8 Adding patterns

Prepare several types of tone colors diluted with water, and add patterns little by little using a pattern pad.



### 9 Finished look

Scrub with #600 sandpaper as needed. When it looks natural, the procedure is completed.



## What to prepare

- Metal trowel for lining materials
- Metal trowel
- Bowl
- Scraper
- Waterproof sandpaper #600
- Small bucket
- Brush
- Wiping cloth
- Air compressor
- Air hose
- Air gun
- Pattern Pad

## Materials to prepare

- Repair Resin
- C Repair Lining
- C Repair Color
- Tone Color
- Cement primer (Royal W21 diluted about 20 times with water, etc.)
- Water

## Notes

- When repairing, remove the excess materials of the surface beforehand with a hammer, chisel, scraper, etc.
- Please be careful when handling a scraper or a metal trowel, as they may cut your hand.
- Please read the instructions and notes of the primer and spraying tools.
- Cover and protect the area where you don't wish to spray paint beforehand. If it adheres to any unwanted area, wipe it off with a wet wiping cloth.
- Please make sure to mix spraying materials thoroughly before use. If it's not fully mixed, it may cause unevenness.
- When adding patterns, tap lightly and inconsistently according to the surrounding patterns.



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